

BSB 400

Bandsaw Machine



Technical Specifications

Wheel Diameter:	400 mm
Saw Blade Length:	min. 3230 mm / max. 3330 mm
Saw Blade Width:	15 - 20 mm (6 - 20 mm with special crowned surface)
Saw Blade Thickness:	0.4 mm
Surface Width:	25 mm
Saw Blade Speed:	1400 m/min
Cutting Height:	max. 205 mm
Cutting Width:	max. 385 mm
Table Size:	420 x 570 mm
Table Dimensions:	900 mm
Bandsaw Blade Guide:	APA 2 (Size 1)
Laser Cut Position Indicator (Option):	Laser class 1M
Motor Power:	Standard: 1.1 kW (1.5 HP) Option: 1.5 kW (2.0 HP)
Motor Brake:	electrical
Protection Class:	IP54
Spare Requirement:	see next page
Net Weight:	approx. 130 kg
Voltage:	400 V / 50 Hz
Supply Cable:	Cu, 5-wire (Cross-section must be determined on site by a qualified electrician!)
Connecting Phases:	L1 L2 L3 N PE
Fuse Protection:	16 A
Extraction:	2 x Ø 100 mm Volume flow: 790 m ³ /h
Extraction Power:	approx. 1450 m ³ /h at 20 m/s (dry chips)



- Caution: The regulations of the local EVU apply.
- Checking the impedance of the fault loop and the suitability of the overcurrent protection devices must be carried out at the installation site of the machine.
- The electrical connection may only be carried out by an authorised electrician.
- The circuit diagram can be found in the machine column behind the control panel.

Emission Values according to EN ISO 746:2010

Noise Level ¹	Idle: 80 dB(A) Working: 102 dB(A)
Emission Pressure Level at the Workplace ¹	Idle: 67 dB(A) Working: 89 dB(A)
Workplace-related Dust Emission Value ^{2 3}	0.23 mg/m ³

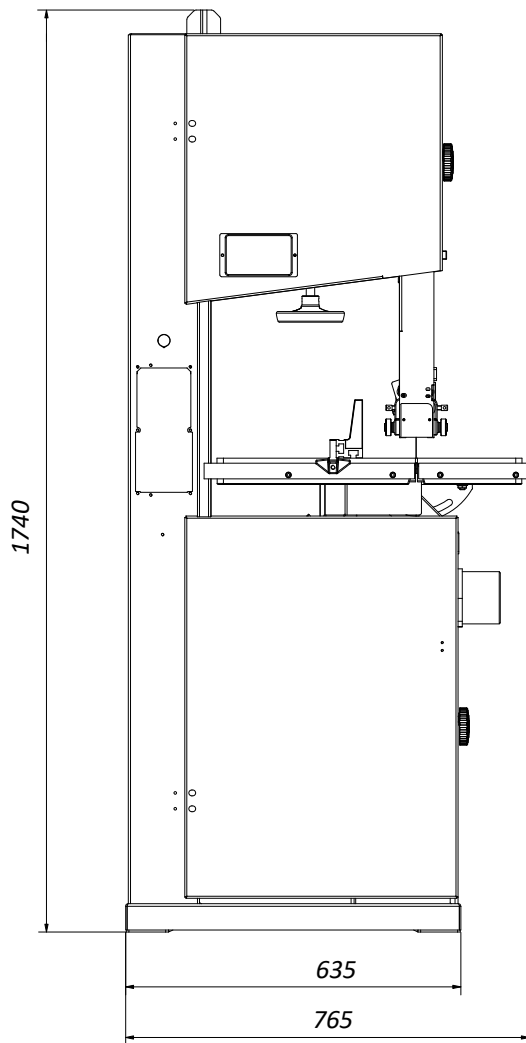


As soon as the workplace-related noise emission values of the machine exceed 85 dB(A), suitable hearing protection must be made available to the personnel!

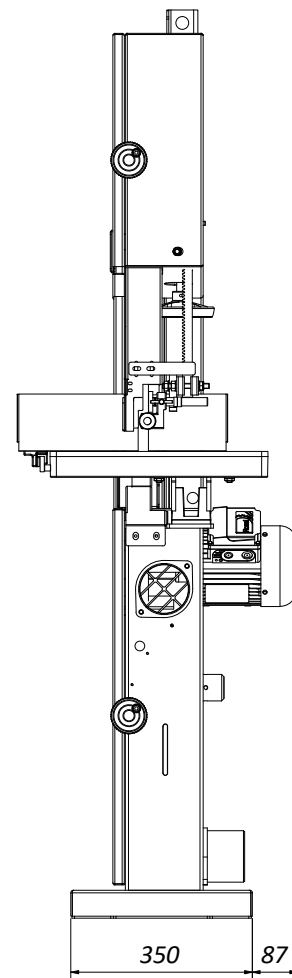
¹ Uncertainty allowance K = 4 dB(A) | ² Permissible: 2.0 mg/m³ air | ³ Dust emission values determined acc. to GS-HO-05

Dimensions and Working Areas

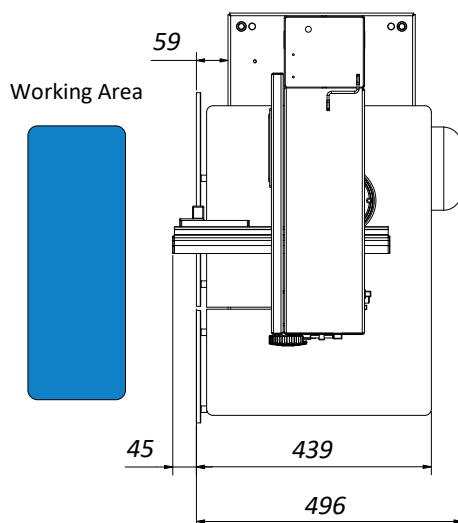
Front View:



Side View:



Top View:



Space Requirement:

The effective space requirement usually depends on the dimensions of the machine and the dimensions of the workpieces to be machined.

In general, provide sufficient space around the machine and also calculate the required workplace for the operating personnel and for the infeed and outfeed of the workpieces.

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